

Data Sheet

ABS ZX

Suggested print sets	unit	value	test method
extruder temp	C°	240 -5+10	internal
plate temp	C°	90	internal
min. nozzle diameter	mm.	0.2	internal
fun	%	0-70	internal
print speed	mm/1°	30-60	internal
Property			
Density	g/cm3	1.05	ISO 1183
Tensile modulus	MPa	2100	ISO 527
Melting point	C°	134	ISO 11357
H.D.T.	C°	102	ISO 75-2
Vicat	C°	103	ISO 306
Tensile stress	MPa	43	ISO 527
Charpy impact V notched 23°	kJ / m2	23	ISO 179
Charpy impact V notched -30°	kJ / m2	9	ISO 179

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